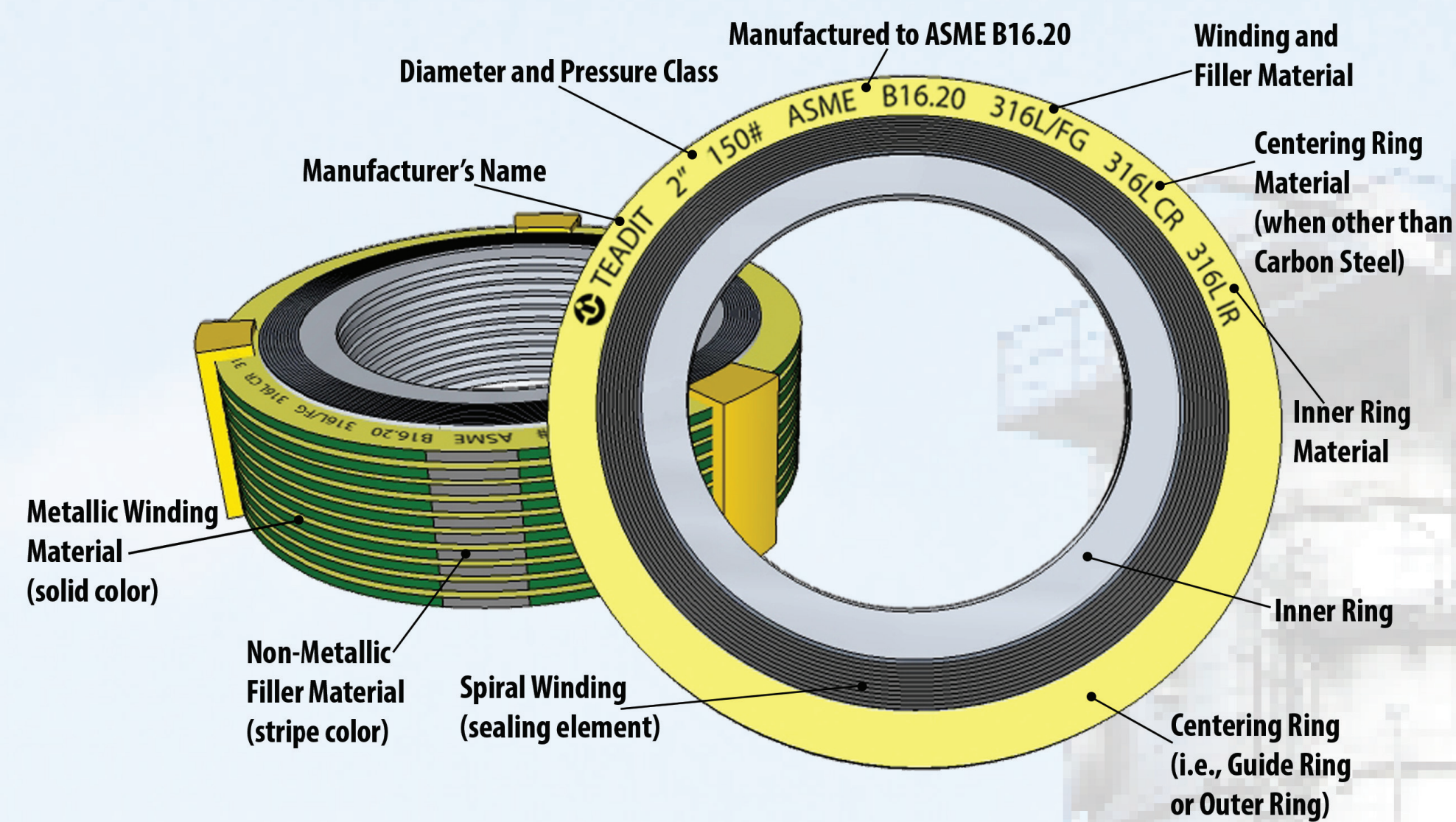


Sealing for a Safer and Greener Tomorrow

Spiral Wound Gasket Color Coding

Per ASME B16.20



Metallic Winding Materials

Carbon Steel
 304 SS
 304L SS
 309 SS
 310 SS
 316L SS
 317L SS
 347 SS
 321 SS
 430 SS
 Monel 400
 Nickel 200
 Titanium
 20CB-3 Alloy (Alloy 20)
 Hastelloy B
 Hastelloy C
 Inconel 600
 Inconel 625
 Inconel X-750
 Incoloy 800
 Incoloy 825
 Zirconium
 All Other Materials

Abbreviation

CRS
 304
 304L
 309
 310
 316L
 317L
 347
 321
 430
 MON
 NI
 TI
 A-20
 HAST B
 HAST C
 INC 600
 INC 625
 INX
 IN 800
 IN 825
 ZIRC
 Manufacturer's Standard

Solid Color

Silver
Yellow
No Color
No Color
No Color
Green
Maroon
Blue
Turquoise
No Color
Orange
Red
Purple
Black
Brown
Beige
Gold
Gold
No Color
White
White
No Color
No Color

Non-metallic Filler Materials

Polytetrafluoroethylene
 Vermiculite
 Phlogopite (Magnesium Mica)
 Flexible Graphite
 Ceramic
 XHR (TERMICA/APX2/TERMICA)

PTFE
 -
 TERMICA
 FG
 CER
 XHR

Stripe Color

White
Lt. Blue
Lt. Blue
Gray
Lt. Green
Lt. Blue
Gray